

Make life full of hope

USER GUIDE

Solar Inverter

IVEM Series(8KVA~12KVA)



Solar inverter

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ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation, warning code and fault code of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

Safety instructions

MARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. CAUTION Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. Fuse is provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

WARNING MARKS

Warning marks inform users of conditions which can cause serious physical injury or death, or damage to the device. They also tell users how to prevent the dangers. The warning marks used in this operation manual are shown below:

Mark	Name	Instruction	Abbreviation
Danger	Danger	Serious physical injury or even death may occur if not follow relevant requirements.	A
	Warning	Physical injury or damage to the device may occur if not follow relevant requirements.	\wedge
Forbid	Electrostatic sensitive	Damage may occur if relevant requirements are not followed.	
Hot	High temperature	Do not touch the base of the inverter as it will become hot.	
Note	Note	The procedures taken for ensuring proper operation.	Note

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Built-in MPPT solar charge controller (Supports 2 strings of solar input)
- Built-in Wi-Fi for mobile monitoring (APP is required)
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- The generator input port can be changed to a smart output port
- Control smart output port can customize output duration
- Auto restart while AC is recovering
- Overload / Over temperature/ short circuit protection
- Inverter running without battery
- Lithium battery activation function
- Cold start function
- Parallel connection quantity up to 6units(Battery must be connected).

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.









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10. AC input breaker	19. RS-232 communication port
11. Switch	20. CAN communication port
12. PE	21. RS-485 communication port
13. AC input port	22. Dry contact
14. AC output port	23. Battery connection port
15. Parallel communication port	24. Air outlet
16. WIFI antenna	
17. PV input connection port	
18. Current sharing port	
	 Switch PE AC input port AC output port Parallel communication port WIFI antenna PV input connection port

SPECIFICATIONS

Model		IVEM8048 II	IVEM12048II	
Data 1 C		8000VA	12000VA	
Rated Out	tput Power -	8000W	12000W	
Nominal DC Input Voltage			48V	
Input Vol	tage Waveform	Sinusoidal (utility or generator)		
Nominal I	Input Voltage	230Vac		
Low Line	Voltage Disconnect	170Vac±7V (UPS);	90Vac±7V (Appliances)	
Low Loss	Voltage Re-connect	180Vac±7V (UPS);	100Vac±7V (Appliances)	
High Line	Voltage Disconnect	280)Vac±7V	
High Line	Voltage Re-connect	270)Vac±7V	
Max AC Ir	nput Voltage	2	80Vac	
Nominal 1	Input Frequency	50Hz / 60Hz	(Auto detection)	
Low Line Frequency Disconnect Low Line Frequency Re-connect High Line Frequency Disconnect High Line Frequency Re-connect Output Voltage Waveform		40±1Hz		
		4:	2±1Hz	
		6	5±1Hz	
		63±1Hz As same as input waveform		
				Output Sh
Efficiency	(Line Mode)			
Transfer 1	Time (Single unit)			
Transfer 1	Time (Parallel)			
Pass Through Without Battery		Yes		
When AC input voltage drops to 180V,the output power will be de-rated. Output		Output Power Rated Power 50% power 90V 18	30V 280V Input Voltage	
power derating	When DC input voltage drops to 55V,the output power will be de-rated.	no derating	Output Power Rated Power 75.6% power 42V 55V Battery Volt	
Max. Bypa	ass Overload Current	53A	78A	

* 20 The BMS communication port only supports Felicitysolar batteries

Max. Inverter/Rectifier Current	40A/8000W	60A/12000W
Max. Smart Load Output Current	40A	60A
Utility Charging Mode Specificatio	ns / Generator Charging Mode Sp	ecinications
Nominal Input Voltage	230	Vac
Input Voltage Range	90-28	30Vac
Nominal Output Voltage	Dependent or	n battery type
Max. Charge Current	150A	240A
Charge Current Regulation	10-150A (Adjustable unit is 1A)	10-240A (Adjustable unit is 1A)
Over Charge Protection	Yes	
Solar Charging & Grid Charging or	GEN Charging	
Max. PV Open Circuit Voltage	50	0V
PV Voltage Working Range	90V-	450V
Max. Input Power	10000W(5000W for single PV)	15000W(7500W for single PV)
Max. Solar Charging Current	150A	240A
Max. Charging Current(PV+Grid or GEN)	150A	240A
Max. Input Current	20A×2(MAX 40A)	27A×2(MAX 54A)
Min. Startup Voltage	100V	

Charge Algorithm			
Algorithm	Three stage: Boost CC (Constant current stage) -> Boost CV (Constant voltage stage) -> Float (Constant voltage stage)		
Charging Curve	The set of		
	Battery Type	Boost CC/CV	Float
	AGM	56.4V	54V
Battery Type Setting	Flooded	58.4V	54V
	Self - defined		
	Lithium	Adju	stable, up to 60V

Inverter Mode Specifications				
1odel IVEM8048 II IVEM12048 II				
	8000VA	12000VA		
Rated Output Power	8000W	12000W		
Nominal DC Input Voltage	4	18V		
Output Voltage Waveform	Pure si	ne wave		
Nominal Output Voltage	230V	ac±5%		
Nominal Output Frequency (Hz)	50±0.3Hz/60Hz:	±0.3Hz (Adjustable)		
Parallel capability	Yes,up	to 6 units		
Peak Efficiency	94	1.5%		
Over-Load Protection (SMPS load)	5s@≥150% load; 1	l0s@105%~150%load		
Surge Rating	2* rated power for 5s			
Capable of Starting Electric	Yes			
Output Short Circuit Protection	Yes			
Cold Start Voltage	46V			
Low Battery Alarm Load < 50% @Load ≥ 50%	45.0V 44.0V			
Low Battery Alarm Recovery Load < 50% @Load ≥ 50%	47.0V 46.0V			
Low DC Input Shut-down Load < 50% @Load ≥ 50%		3.0V 2.0V		
High DC Input Alarm & Fault	62V:	±0.4V		
High DC Input Recovery	56.4	/±0.4V		
General Specifications				
Operating Temperature	-10C°~50C°			
Range Storage Temperature	-15C°~60C°			
Net Weight (Kg)	23.7KG 26.8Kg			
Product Size (D*W*H)	607×464×141MM 634×476×141MM			
Package Dimension (D*W*H)	712×582×259MM 726×594×258MM			

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INSTALLATION

Safety Guidance

Warning marks inform users of conditions which can cause serious physical injury or death, or damage to the device. They also tell users how to prevent the dangers. The warning marks used in this operation manual are shown below:

<u>F</u>	 After receiving this product, first confirm the product package is intact. If any question, contact the logistic company or local distributor immediately. The installation and operation of inverter must be carried out by professional technicians who have received professional trainings and thoroughly familiar with all the contents in this manual and the safety requirements of the electrical system. Do not carry out connection/disconnection, unpacking inspection and unit replacement operations on the inverter when power source is applied. Before wiring and inspection, users must confirm the breakers on DC and AC side of inverter are disconnected and wait for at least 5 minutes.
	 Ensure there is no strong electromagnetic interference caused by other electronic or electrical devices around the installation site. Do not refit the inverter unless authorized. All the electrical installation must conform to local and national electrical standards
	 Do not touch the housing of the inverter or the radiator to avoid scald as they may become hot during operation.
	Ground with proper technics before operation.
tes.	• Do not open the surface cover of the inverter unless authorized. The electronic components inside the inverter are electrostatic sensitive. Do take proper anti-electrostatic measures during authorized operation.
	The inverter needs to be reliably grounded.
	• Ensure that DC and AC side circuit breakers have been disconnected and wait at least 5 minutes before wiring and checking.

Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:





Preparation

Before connecting all wirings, please take off bottom cover by removing five screws as shown below.



Mounting the Unit

Consider the following points before selecting where to install:

• Do not mount the inverter on flammable construction materials.

- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between -10°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.





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Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.



Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

Recommended battery cable and terminal size:

Model Wire Size		Cable (mm ²)	Torque Value(Max)	
8KVA	1*1AWG	50	12.5Nm	
12KVA	1*4/0AWG	95	12.5Nm	

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. Connect all battery packs as units requires. It's suggested to connect at least 200Ah capacity battery.
- 3. insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 12.5 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.



AC Input/Output Connection



CAUTION!! Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input, The recommended spec of AC breaker is 63A for 8KVA model and 100A for 12KVA model.



CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by qualified personnel.

WARNINGI It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Cable (mm ²)	Torque Value
8KVA	8 AWG	10	1.4~ 1.6Nm
12KVA	6AWG	16	1.8~2.0Nm

Please follow below steps to implement AC input/output connection:

1.Before making AC input/output connection, be sure to open DC protector or disconnector first.

2.Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.

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- Insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.
 Be sure to connect PE protective conductor() first.
 - Ground (yellow-green) Output-L→LINE (brown or black) Output-N→Neutral (blue)











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6. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install separately a 600VDC/30A circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by qualified personnel.

WARNING! It" very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Cable Size	Cable (mm ²)	Torque	
8KVA/12KVA	10~12AWG	4~6	1.4~1.6 Nm	

WARNING: Because this inverter is non-isolated, are accepted: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunctions, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding connection.

CAUTION: It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

1.Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter. 2.Max. power voltage (Vmp) should be during PV array MPPT voltage range.

Solar Charging Mode				
INVERTER MODEL	8KVA/12KVA			
Max. PV Array Open Circuit Voltage	500V			
PV Array MPPT Voltage Range	100Vdc~450Vdc			

Please follow below steps to implement PV module connection:

Step 1: Check the input voltage of PV array modules. This system is applied with two strings of PV array. **CAUTION:** Exceeding the maximum input voltage can destroy the unit!! Check the system before wire connection.

Step 2: Disconnect the circuit breaker and switch off the DC switch.

Step 3: Assemble provided PV connectors with PV modules by the following steps.

Components for PV connectors and Tools:



Prepare the cable and follow the connector assembly process:

1. Strip cable 8 mm on the end sides and be careful NOT to nick conductors.



2. Insert striped cable into female terminal and crimp female terminal as shown below.



3. Insert assembled cable into female connector housing as shown below.



4. Insert striped cable into male terminal and crimp male terminal as shown below.



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5. Insert assembled cable into male connector housing as shown below



Step 4: Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

IVEM8048II:





IVEM12048II:





Step 5: Make sure the wires are securely connected.

Final Assembly

After connecting all wirings, please put bottom cover back by screwing five screws as shown below.





Dry Contact Signal

There is one dry contact (3A/250VAC) available on the inverter.

Unit Status	Condition		act port:
		NC & C	NO & C
Power Off	Unit is off and no output is powered.	Close	Open
Power On	Battery voltage < Setting value in Program 12	Open	Close
Power On	Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open

Inverter and computer connection



Pin Assignment for RS232 Communication Port

	PIN 1	PIN 2	PIN 3	PIN 4	PIN 5	PIN 6	PIN 7	PIN 8	
RS232	RS232TX	RS232RX	+12V	GND	NC	NC	NC	GND	

*Users need to purchase their own RS232 conversion USB interface cable to connect the computer *If you need to update the firmware library, please contact after-sales personnel

Wiring System for Inverter



NOTE 1:Before starting up inverters, please connect all N wires of AC output together **NOTE 2**: Do not connect the AC input Neutral (N) wire to the AC output Neutral (N) wire

OPERATION

Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the bottom of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



Function Key	Icon	Description			
ESC	Ð	To previous page			
UP		To go to previous selection			
DOWN	V	To go to next selection			
ENTER	+	To confirm the selection or go to next page			

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LED Indicator	Icon	Color	State	Description		
	Battery		Solid	The battery is full.		
Battery			Flashing	The battery is charging.		
			Dim	The battery is not charged.		
Utility		Green	Solid	Inverter is running in utility mode.		
Othicy		Green	Dim	Inverter is not running in utility mode.		
Inverter	ortor		Solid	Inverter is running in off-grid mode.		
inverter		Green	Dim	Inverter is not running in off-grid mode.		
	\land		Solid	Inverter works in fault event.		
Fault	/!\	Red	Flashing	Inverter works in warning event.		
			Dim	Inverter works normally.		
Buzzer Inform	ation					
Buzzer beep	Turn on/off the inverter, the buzzer will last for 2.5s. Press any button, the buzzer will last for 0.1s. Hold on the "ENTER" button, the buzzer will last for 3s. If in fault event, the buzzer will keep going. If in warning event, the buzzer will beep discontinuous (Check more information on the chapter of "Warning Code Table").					

LCD Display Icons



Icon	Function description
Input Source Information	
INPUT BAT PV GEN	Indicate input voltage, input frequency, PV voltage, PV power, battery voltage and charger current, GEN port.
Configuration Program and Fa	ult Information
88	Indicates the setting programs.
88	Indicates the warning and fault codes. Warning: flashing with warning code. Fault: Fault: Fault code

Output Information				
OUTPUT BAT LOAD	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.			
Battery Information				
Ē	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100%.			
	Indicates Lithium battery type.			
C	Indicates communication is built between inverter and battery.			
Mode Operation Information				
Å	Indicates the utility.			
BYPASS	Indicates load is supplied by utility directly,			
=	Indicates the inverter/charger is working.			
	Indicates the PV panels.			
==_	Indicates PV MPPT is working.			
(î:	Indicates the WIFI link			
	Indicates the AC output			
Ũ	Indicates the smart load output			
	Indicates the generator input			
PV1 PV2	Which PV is lit indicates that it is working			
Mute Operation				
	Indicates unit alarm is disabled.			

LCD operation flow chart



On base information page, pressing and holding "ENTER" key for 3 sec, the unit will enter parameters page. Press "UP" or "DOWN" key to switch the selection and press "ENTER" key to enter selected page. Press "ESC" key to back to previous page.

Base information Page

The base information will be switched by pressing "UP" or "DOWN" key. The selectable information is switched as below order:







Setting Page

Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting items:

		Selectable option	
00	Exit setting	0 <u>0</u> 850	
		220V ()pu (), 22(),	
01	Output voltage setting	230V (Default) ()	Output voltage configuration
		240V () P u [<u>)</u> ; 24() ^v	

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	1							
02	Output frequency setting	50Hz (Default) ОРР ОС SОна 60Hz ОРР ОС 60на	Output frequency configuration		06	Max charging current (Utility charge current + PV charging current)	60A (Default) b [[[06] b [^ ^	Setting range is from 10A to 150A for 8KVA model; Setting range is from 10A to 240A for 12KVA model; Incerement of each click is 1A.
03	Utility input range	Appliance mode (Default)	APL should be selected, when		07	Max utility charging current setting	30A (Default) [H []] () ^	Setting range is from 10A to 150A for 8KVA model; Setting range is from 10A to 240A for 12KVA model; Incerement of each click is 1A.
	setting	UPSmode A(())) UPS	the utility is not well.				The battery type is AGM (Default)	If "Self-defined" or "Lib" is selected,
		Utility or GEN>> PV >> Battery (Default)	Utility or generator provides power to the loads first,PV and battery will provide power to loads only when utility is not available. Tip: When utility and generator exist at the same time, utility charging is preferred		08	Battery type setting	The battery type is Flooded	battery charge voltage and low DC cut-off voltage can be set up in program 9, 10 and 11. If "Lib" is selected, inverter can charge Lithium battery when the Lithium battery need to be activated. Please
04	Output source priority	PV >> Utility or GEN >> Battery	PV provides power to the loads first. If PV is not sufficient, utility or generator will supply power the loads at the same time. Battery will provide power to loads only when utility is not available. Tip: When utility and generator exist at the manual the same till be invisioned and the same till be same tillike till be invisioned and the same ti				The battery type is self-defined	make sure Lithium battery is connected before you start up inverter. If inverter doesn't connect battery or Lithium battery, do not select "Lib" battery type.
			same time, utility charging is preferred				P8F [08] [!P	
		PV >> Battery >> Utility or GEN	PV provides power to the loads first. If PV is not sufficient, battery will supply power to the loads at the same time. Utility or generator provides power to the loads only when battery voltage drops to the setting point in program 12. Tip: When utility and generator exist at the same time, utility charging is preferred		09	Bulk charging voltage setting (C.V voltage)	Default : 56.4V	If "self-defined" is selected in program 8, this program is enabled. Setting range is from 48.0V to 60V. Increment of each click is 0.1V
			ode, charger priority can be set as s working in Battery mode, only PV		10	Floating charging voltage	Default : 54.0V 둔ᅛᅟ <u>[:[)</u> ᄃᇅᇅᇇ	If "self-defined" is selected in program 8, this program is enabled. Setting range is from 48.0V to 60.0V. Increment of each click is 0.1V
05	Charger priority		the utility of generator enarge the			Low DC cut-off	If PV energy and battery power an battery without AC output.	tility are all available, inverter will
			PV and utility or generator will charge battery together. Tip: When utility and generator exist at the same time, utility charging is preferred		11	voltage or Low SOC	Default : 42.0V	If "self-defined" is selected in program 8, this program is enabled. Setting range is from 42.0V to 54.0V. Increment of each click is 0.1V
		^{₽V only} 〔HS 〔05〕	Only PV can charge the battery				SOC 0% (default for Lithium)	If or "Lib" is selected in program 8, this program is enabled. Setting range is from 0% to 90%. Increment of each click is 5%.
L	1	26					27	

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	Setting	Default : 4	6.0V			
	battery voltage point back to utility when	60º	[<u>i</u> 2]	46.0×	Setting range is from 44.0V to 54.0V. Increment of each click is 0.1V	
12	selecting SBU priority" in	SOC 10% (d	lefault for Lithi	um)	Setting range is from 5% to 95%. Increment of each click is 5%.	
	program 4		ر-ی' _	10		
	Setting battery voltage	Fully charg		FUL	Battery should be charged to float charging stage.	
13	point back to battery mode when selecting "SBU	Default : 5	¥۳ [اع]	S 4.0×	Setting range is from 48.0V to 60.0V. Increment of each click is 0.1V	
	priority" in program 4	SOC 30% ((default for Li	thium) 30×	Setting range is from 10% to 100%. Increment of each click is 5%.	
14	Overload bypass	Disable (I	Default)	d¦ 5	If it is enabled, the inverter will switch to utility mode if overload happens in	
14	function	Enable		6U8	battery mode.	
15	Overload restart function	Disable (I	Default)	d¦ 5	If it is enabled, the inverter will auto	
15		Enable	[!5]	6U8	restart when overload occurs.	
4.6	Over temperature	Disable (I	Default)	d: S	If it is enabled, the inverter will auto	
16	restart function	Enable	[16]	608	restart when over temperature occurs.	
17	Backlight of LCD	Disable		d¦ S	If selected, LCD backlight will be off after no button is pressed for 60s.	
		Enable (D	efault)	6 N A	If selected, LCD backlight will be always-on.	

18	Auto return to the first page of	Disable		d¦ 5	If selected, the display screen will stay at latest screen user finally switches.
10	display screen	Enable (De	efault)	608	If selected, it will automatically return to the first page of display screen (Input voltage/ output voltage) after no button is pressed for 60s.
10	Buzzer	Disable	[!]	d¦ 5	If selected, buzzer is not allowed to beep.
19	Alarm	Enable (De	efault)	6U8	If selected, buzzer is allowed to beep.
		Disable ESd	[2 _°]	di 5	If selected, inverter will esase all historical data of PV and Load energy, and stop record historical data for PV and Load energy.
21	Energy stored data for PV and Load	Enable (De	efault)	6U8	If selected, inverter will record historical data for PV and Load energy. NOTE: Before selected, please double check if date and time is correct, if incorrect, please set date and time in program 22~27.
		Item	is 22 to 27 se	et world tim	le
22	Time setting- Year	Year Y 🗧 🕅		22	Setting range is from 22 to 99.
23	Time setting- Month	Month	[<u>2</u>]3	;	Setting range is from 1 to 12
24	Time setting- Day	Day d A Y		-	Setting range is from 1 to 31
25	Time setting- Hour	Hour H () ()	[2,5]	9	Setting range is from 0 to 23
26	Time setting-Minute	Minute	6	58	Setting range is from 0 to 59

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Solar inverter

27	Time setting- Second	Second SE[[2]]	30	Setting range is from 0 to 59
mart loa s trigger	ad output will be tur	ned on until	09:00. Durir	g this perio	ng range is from 00:00 to 08:59, the Id, if the set value in item 34 or 35/36 r 30 minutes, then 00:31, the the
30	Start time setting-Hour	Default : 0	hour	0	Setting rage is from 0 to 23.Increment of each click is 1 hour.
31	Start time setting-Minute	Default : 0	minute	0	Setting rage is from 0 to 59.Increment of each click is 1 minute.
32	End time setting-Hour	Default : 0	hour	0	Setting rage is from 0 to 23.Increment of each click is 1 hour.
33	End time setting-Minute	Default : 0	minute	0	Setting rage is from 0 to 59. Increment of each click is 1 minute.
34	Setting discharge time on the smart load output if "Single" is s elected in program 28.	Disable (D		d¦ S	Setting range is from 0 min to 990 min. Increment of each click is 5 minute. This item is disabled by default. 'dis' indicates disabled *If the battery discharge time achieves the setting time in program 30,31,32 and 33 and the program 35 or 36 function is not triggered, the output will be turned off.
35	Setting cut-off voltage point on the smart load output if "Single" is selected in program 28.	Default : 5	₹ 1	54.Q×	If "User-defined" is selected in program 08, this setting range is from 42.0V to 54.0V for 48V model. Increment of each click is 0.1V.
36	Setting SOC percentage on the smart load output if "Single" is selected in program 28.	Default : 6	°%	60.	If "Lib" is selected in program 08, this parameter value will be displayed in percentage and value setting is based on battery capacity percentage. Setting range is from 0% to 95%. Increment of each click is 5%.



Energy stored data Page

The energy stored data will be switched by pressing "UP" or "DOWN" key. The selectable information is switched as below order:



Load consumed energy toda 79 kWh	iy	Load consumed ene	rgy this month
48Å	79 ^{KW}	n0N	79 ^{KW}
Load consumed energy this 80 kWh	year	Load consumed ene 272 kWh	rgy in total
9E8	B O ^{KW}	E0E	SJS kw
Load consumed energy this 80 kWh	year	Load consumed ene 272 kWh	rgy in total
YEA	B O ^{KW}	£0£	

BMS information Page

The BMS information will be switched by pressing "UP" or "DOWN" key. The selectable information is switched as below order:

 Mean SOC/ Battery pack number / BMS statusPV generated energy this month

 Mean SOC is 97%, Connected Battery pack number is 4, BMS status is 51 (Check detail in warning code table). If BMS status occurred, it will be rolled with battery pack number automatically.

 BAT
 97%
 AL
 65
 1

 BAT
 97%
 AL
 65
 1



Rated information Page

The rated information will be switched by pressing "UP" or "DOWN" key. The selectable information is switched as below order:





Generator Port Use Setup Page

 $\label{eq:press} \ensuremath{``\text{Press}``\text{ENTER}'' button to confirm the selection or ESC button to exit.$

Setting items:

		Selectab	ole option		
00	Exit setting	[0]0	850		
	Generator and	P0⊦	[0 <u>,</u>]	660	The generator port can be switched to the smart load port, the default is the generator port "GEN". If you want to switch, first turn off the inverter switch so
01	switching	smart load switching	[0 <u>,</u>]	Sld	that the inverter is in standby state, and then switch to "SLd" when entering the interface.
	Generator charging enable	(НС	[0]2]	d¦ 5	This option is used by default, if you choose not to use, the generator cannot
02		(H6	<u>[]</u>	6 N A	be charged
03	Generator charging power setting	1 PL	<u>נ</u> י	08.0**	Press the "ENTER" key each time to select the value to change; Use the "UP" key to decrease the value and the "DOWN" key to increase the value The maximum setting value is 50KW and the minimum setting value is 0.5KW Default value is 8KW

Lithium Battery Communication

It's allowed to connect lithium battery and build communication only which it has been configured. Please follow bellow steps to configure communication between lithium battery and inverter.

- 1. Connect power cables between lithium battery and inverter. Please pay attention to the terminals of positive and negative. Make sure the positive terminal of battery is connected to the positive terminal of inverter, and the negative terminal of battery is connected to the negative terminal of inverter.
- 2. The communication cable is bundled with lithium battery. Both sides are RJ45 port. One port is connected to the Rs485 port of inverter and another one is connected to the COMM port of lithium battery.



Pin Assignment for Inverter CAN/RS485 Communication Port

	CAN	RS485	
PIN 1	NC	COM-GND	
PIN 2	NC	NC	
PIN 3	NC	CAN.L	
PIN 4	CAN.H	CAN.H	12345678
PIN 5	CAN.L	RS485-B	
PIN 6	COM-GND	RS485-A	
PIN 7	RS485-A	NC	
PIN 8	RS485-B	NC	

Note: That the use of lithium mode should ensure that the inverter and battery pack communication is normal

3. Configure battery type to "Lib" in LCD setting No. 08.

The battery type is Lib

And then LCD will show you "Li" icon.



4. Power up lithium battery and inverter. Wait a moment, if the communication is built between them, LCD will show you "C" icon as below.



5. Roll LCD real time information pages by pressing "UP" or "DOWN" button, as below page, you can see the parameters of SOC and battery pack units in the communication system.



This page means SOC is 88% and battery pack units are 8.

Parallel Installation Guide

Introduction

- This inverter can be used in parallel with two different operation modes:
- 1. Parallel operation in single phase with up to 6 units.
- The supported maximum output power of 8KVA model is 48KW/48KVA.
- The supported maximum output power of 12KVA model is 72KW/72KVA.

2. Maximum six units work together to support three-phase equipment. Four units support one phase maximum. The supported maximum output power of 8KVA model is 48KW/48KVA and one phase can be up to 32KW/32KVA. The supported maximum output power of 12KVA model is 72KW/72KVA and one phase can be up to 48KW/48KVA.

NOTE 1: If this unit is bundled with share current cable and parallel cable, this inverter is default supported parallel operation. You may skip section 2.

NOTE 2: Under parallel operation modes, battery must be connected with inverters.

NOTE 3: Before starting up inverters, please connect all N wires of AC output together.

Mounting the Unit



NOTE: For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

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No.

nverter

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Inverter No.

JZ₩

PV panels

PV panels

panels

2<

Single Phase Parallel connection diagram for three inverters in parallel

Load

Ø

G

Battery pack

-121-

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 Parallel wire

PARALLEL CONNECTION

current-sharing line

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NOTE 1:Before starting up inverters, please connect all N wires of AC output together NOTE 2: Do not connect the AC input Neutral (N) wire to the AC output Neutral (N) wire NOTE 3: Before starting up inverters, please connect all negative (-) wires of battery together.

Utility

NOTE 1:Before starting up inverters, please connect all N wires of AC output together NOTE 2: Do not connect the AC input Neutral (N) wire to the AC output Neutral (N) wire NOTE 3: Before starting up inverters, please connect all negative (-) wires of battery together.

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LCD Setting and Display

Setting Program

		Single	SI ()	
		Parallel	PAL	When the units are used in parallel with single phase, please select "PAL" in program 28. It is required to have at least 3 inverters or maximum six inverters to support three-phase equipment.
28	AC output mode	L1 Phase	3P ;	It's required to have at least one inverter in each phase or it's up to four inverters in one phase. Please select "3P1" in program 28 for the inverters connected to L1 phase. "3P2" in program 28 for the inverters connected to L2 phase and "3P3" in program 28 for the inverters
		L2 Phase	365	Do NOT connect share current cable between units on different phases. Before starting up inverters, please connect all N wires of AC output together.
		L3 Phase	303	

Commissioning

Parallel in single phase

Step 1: Check the following requirements before commissioning:

• Correct wire connection.

• Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together. Step 2: Turn on each unit and set "PAL" in LCD setting program 28 of each unit. And then shut down all units. **NOTE:** To be safe, it's better to turn off switch when setting LCD program. Step 3: Turn on each unit.



NOTE: Master and slave units are randomly defined.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. However, these inverters will automatically restart. If detecting AC connection, they will work normally.



Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Support three-phase equipment

Step 1: Check the following requirements before commissioning:

Correct wire connection

• Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together. Step 2: Turn on all units and configure LCD program 28 as P1, P2 and P3 sequentially. And then shut down all units. **NOTE:** To be safe, it's better to turn off switch when setting LCD program. Step 3: Turn on all units sequentially.



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, the AC icon $\frac{1}{2}$ will flash and they will not work in line mode.

LCD display in L1-phase unit	LCD display in L2-phase unit	LCD display in L3-phase unit

Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load. Note 1: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation

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first.

Note 2: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

Warning Code Table

When fault event happens, the fault LED is flashing. At the same time, warning code, icon $\cancel{1}$ is shown on the LCD screen.

Warning Code	Warning Information	Audible Alarm	Trouble Shooting
01	Fan is locked.	Beep three times every second	Check if the Fans wiring connected well. Replace the fan.
02	Overload	Beep twice every second	Reduce the loads.
03	Low battery	Beep once every second	The battery voltage is too low, it should be charging.
04	Grid anomaly	Grid icon blinking	Check whether the input is overvoltage or overfrequenc
05	Three-phase input missing phase	Fault LED flashing	Check whether the three-phase mains input is normal
06	The three-phase parallel is abnormal	Fault LED flashing	Verify that the three-phase communication is normal
07	Generator anomaly	Generator icon blinking	Check whether the input is overvoltage or overfrequency
08	Three-phase parallel generator input phase deficiency	Fault LED flashing	Check whether the three-phase mains input is normal
50	BMS firmware version is not matched.		Upgrade the firmware of BMS.
51	BMS doesn' t allow inverter to charge battery.		Inverter will stop charging battery automatically.
52	BMS doesn't allow inverter to discharge battery.		Inverter will stop discharging battery automatically.
53	BMS require inverter to charge battery.		Inverter will charge battery automatically.
54~65	BMS detect something wrongs happened.		If the code is keeping for long time, please contact with your installer.
80	The BMS communication is abnormal	Beep once every second	Check whether the BMS communication cable is connected

Fault Code Table

When fault event happens, inverter will cut off output, and the fault LED is solid on. At the same time, fault code, icon

and **ERROR** are shown on the LCD screen.

Fault Code	Fault information	Trouble Shooting
01	Bus voltage is too high	AC Surge or internal components failed. Restart the unit, if the error happens again, please return to repair center.

02	Bus voltage is too low	Restart the unit, if the error happens again, please return to repair center.
03	Bus soft start fail	Internal components failed. Restart the unit, if the error happens again, please return to repair center.
04	Inverter soft start fail	Internal components failed. Restart the unit, if the error happens again, please return to repair center.
05	Over current or surge	Restart the unit, if the error happens again, please return to
	detected by Software	repair center.
06	Over current or surge detected by hardware	Restart the unit, if the error happens again, please return to repair center.
07	Output voltage is too low	Reduce the connected load. Restart the unit, if the error happens again, please return to repair center.
08	Output voltage is too high	Restart the unit, if the error happens again, please return to repair center.
09	Output short circuited	Check if wiring is connected well and remove abnormal load.
10	Overload time out	Reduce the connected load by switching off some equipment.
11	Battery voltage is too high	Check if spec and quantity of batteries are meet requirements.
12	Over current happen at DC/DC circuit	Restart the unit, if the error happens again, please return to repair center.
13	PV voltage is too high	Reduce the number of PV modules in series.
14	Short circuited happen at PV port	Check if wiring is connected well.
15	PV power is abnormal	Reduce the number of PV modules.
16	Over current happen at PV port	Restart the unit, if the error happens again, please return to repair center.
17	Fan is locked	Check if wiring is connected well. Replace the fan.
18	Over temperature happen at PV circuit	The temperature of internal PV component is over the limitation. Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
19	Over temperature happen at Convert L circuit	The temperature of Convert L battery converter component is over the limitation. Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
20	Over temperature happen at INV circuit	The temperature of internal INV component is over the limitation. Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.

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		The inner temperature is over the limitation
21	The inner temperature over	The inner temperature is over the limitation. Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
22	DCDC current sensor failed	Restart the unit, if the error happens again, please return to repair center.
23	No.2 DCDC current sensor failed	Restart the unit, if the error happens again, please return to repair center.
24	Inverter current sensor failed	Restart the unit, if the error happens again, please return to repair center.
25	OP current sensor failed	Restart the unit, if the error happens again, please return to repair center.
26	Sharing current sensor failed	Restart the unit, if the error happens again, please return to repair center.
27	The AC input and output wires are inversely connected	 Please check AC input and output wires are connected correctly. If this error happens during parallel installation, please check wires connection. If they are connected correctly, please funish parallel installation first, and then restart inverters. If the problem remains, please contact your installer.
28	Single unit is installed to parallel system	 Please check if single unit is installed to parallel system. If this error happens during parallel installation, please check wires connectiotn. If they are connected correctly, please funish parallel installation first, and then restart inverters. If the problem remains, please contact your installer.
29	DC/DC soft start fail.	Restart the unit, if the error happens again, please return to repair center.
31	Over temperature happen at convert H circuit	The temperature of internal convert H component is over the limitation. Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
32	Over temperature happen at LLC TX	The temperature of internal DC/DC TX is over the limitation. Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
33	Over current happen at LLC circuit	Restart the unit, if the error happens again, please return to repair center
34	DC/DC hardware overflows	Restart the unit, if the eror happens again, please retum to repair center.
35	Overvoltage occurs in BUS	1.AC surge or PV surge or internal components failed. 2.Restart the unit, if the error happens again, please return to repair center.
40	CAN data loss	1. Check if communication cables are connected well and restart
41	Host data loss	the inverter.
42	Synchronization data loss	2. If the problem remains, please contact your installer.

43	Current feedback into the inverter is detected.	 Restart the inverter. Check if L/N cables are not connected reversely in all inverters. For parallel system in single phase, make sure the sharing cables are connected in all inverters. For supporting three-phase system, make sure the sharing cables are connected in the inverters in the same phase, and disconnected in the inverters in different phases. If the problem remains, please contact your installer.
44	The firmware version of each inverter is not the same.	 Update all inverter firmware to the same version. Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your installer to provide the firmware to update. After updating, if the problem still remains, please contact your installer.
45	The output current of each inverter is different.	 Check if sharing cables are connected well and restart the inverter. If the problem remains, please contact your installer.
46	AC output mode setting is different.	 Switch off the inverter and check LCD setting program 28. For parallel system in single phase, make sure no 3P1, 3P2 or 3P3 is set on program 28. For supporting three-phase system, make sure no "PAL" is set on program 28. If the problem remains, please contact your installer.
47	Generator current sensor failed	Restart the unit, if the error happens again, please return to repair center.

The Wi-Fi operation Guide in APP

Introduction

Wireless communication between the off-grid inverter and the APP can be realized through the Wi-Fi module. The APP supports Android and iOS devices.

Delivers device status during normal operation. Allows device Settings to be configured on the APP. Notifies users when a warning or alarm occurs. Allows users to query inverter history data.



The status of the Wi-Fi sign on the LCD display After the APP is successfully connected,Wi-Fi indicator light remains constantly on

Download and install APP

Operating system requirement for your smart phone:

- iOS system supports iOS 11.0 and above
- Android system supports Android 5.0 above

APP Download

Please scan the following QR code with your smartphone to download the App.



The QR code supports Android system and iOS system

Operation Manual

Please scan the following QR code with your smartphone to view the App Operation Manual



The QR code supports Android system and iOS system